



CEWELD ERTi-5

TYPE	Titanium Tig welding wire grade 5							
ANWENDUNGEN	Aerospace, marine, chemical plants, process plants, power generation, oil and gas extraction, medical and sports.							
EIGENSCHAFTEN	Excellent weldability, and can be heat treated to a higher strength or toughness. Grade 5 is used in aircraft components such as landing gear, wing spars, and compressor blades. Its corrosion resistance is generally comparable to Grade 2 and it is often used in corrosion service where higher strength is required, particularly in shafts, high strength bolting, and keys. The weld deposit is ductile and offers excellent corrosion resistance in oxidizing environments. The unique combination of mechanical strength and corrosion resistance makes the alloy a preferred choice in many applications to prevent or solve problems. The wire is cleaned in a very special way to obtain porosity free and a ductile weld deposit.							
KLASSIFIKATION	AWS EN ISO F-nr	A 5.16: ERTi-5 24034: S Ti 6402 / TiAl6V4B 51						
GEEIGNET FÜR	Titanium grade 5, UNS R56400, AMS 4954							
ZULASSUNGEN								
SCHWEISSPOSITIONEN	  							
TYPISCHE CHEMISCHE ANALYSE DES SCHWEISSMETALLS (%)	C	V	H	N	O	Fe	Al	Ti
	0.023	4.11	0.0029	0.011	0.088	0.1	6.11	Rem.
MECHANISCHE GÜTEWERTE	Heat Treatment		R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness		
	As Welded		810	890		HRc		
RÜCKTROCKNUNG	Not required							
GAS ACC. EN ISO 14175	I1							



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ERTI-5 0,8MM

Packaging	KG/unit	EanCode
D-300	10	8720663406514

ERTI-5 1,0MM

Packaging	KG/unit	EanCode
D-300	10	8720663406521

ERTI-5 1,2MM

Packaging	KG/unit	EanCode
D-300	10	8720663406538